

Flow measurement

Flow nozzle for in-pipe installation, model FLC-FN-PIP Flow nozzle for flange assembly, model FLC-FN-FLN Venturi nozzle, model FLC-FN-VN

WIKA data sheet FL 10.03

Applications

- Power generation
- Oil production and refining
- Water treatment and distribution
- Gas processing and transmission
- Chemical and petrochemical industry



Flow nozzle for in-pipe installation, model FLC-FN-PIP

Special features

- Suitable for liquid, gas and steam flow measurement
- Optimum solution for measuring the flow of steam
- Accuracy $\leq \pm 0.1$ % of actual flow rate
- Repeatability of measurement 0.1 %

Ensure the lowest pressure loss in the family of differential pressure transmitters



Flow nozzle for flange assembly, model FLC-FN-FLN

Description

The design of the flow nozzle is based on Bernoulli's equation and consists of a convergent section with a rounded profile and a cylindrical throat. Due to its rigidity the flow nozzle is dimensionally more stable at higher temperature and flow rate than an orifice.

The flow nozzle is generally used for measuring the flow of steam as well as non-viscous, erosive and high-velocity media. They can be used in a wide variety of applications that include steam, air, water, vapour, gas, chemical substances and high temperatures. For applications with erosive fluids a hardened internal surface is available.

The design and manufacture of the flow nozzles complies with the requirements of ISO 5167. Thus an accuracy of ± 1.0 % is ensured. By means of a calibration a higher accuracy of up to ± 0.25 % can be achieved.

For acceptance tests of power plants, flow nozzles to ASME PTC-6 are also available.



Venturi nozzle, model FLC-FN-VN

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General specifications

Design

The design is calculated in accordance with the following standards

- ISO 5167-3
- ASME MFC3
- ISA 1932 (model FLC-FN-FLN)

Nominal size and pipe schedule

All nominal sizes are available in accordance with the relevant standard. The pipe schedule must be specified by the customer.

Standards cover diameters from 2 ... 24" (60 ... 630 mm), larger diameters are available on request.

Nominal pressure rating

Available in accordance with all relevant standards.

Materials

A wide range of materials is available.

For applications with erosive media a hardened internal surface is available as an option.

Mounting options



Sealing faces for flanged versions



Pressure tappings

The best solution depends on the application and will be created individually. The number of pressure taps must be specified by the customer.

NPT taps





Specifications, model FLC-FN-PIP

Description

The long-radius nozzle to ASME has a curved inlet shaped like the quadrant of an ellipse. To obtain good measurement results, the flow nozzle should be well centred in the pipe.

Nominal size

50 ... 630 mm

β-ratio

0.2 ... 0.8

Reynolds number $10^4 \dots 10^7$

Accuracy

 $\leq \pm 1$ % of full scale flow rate

By means of a calibration a higher accuracy of up to $\pm 0.25~\%$ can be achieved.

Pressure tappings

Radius tap



Flow nozzle for in-pipe installation, model FLC-FN-PIP



Specifications, model FLC-FN-FLN

Description

The flow nozzle to ISA 1932 (model FLC-FN-FLN) has a smooth centrical inlet leading to the throat section. The length of the flow nozzle depends on the β -ratio. The lower the β -ratio is, the shorter is also the length of the nozzle.

The model FLC-FN-FLN flow nozzle is usually clamped between flanges.

Nominal size

50 ... 500 mm

β-ratio 0.3 ... 0.8

Reynolds number

 $10^4 \dots 10^7$

Accuracy $\leq \pm 1$ % of full scale flow rate

By means of a calibration a higher accuracy of up to $\pm 0.25~\%$ can be achieved.

Pressure tappings

Corner tap





Flow nozzle for flange assembly, model FLC-FN-FLN

Specifications, model FLC-FN-VN

Description

The profile of the Venturi nozzle is axisymmetric and consists of a convergent inlet section with a rounded profile, a cylindrical throat section and a diffusor. The inlet has the same geometry as that of model FLC-FN-FLN (flow nozzle to ISA 1932).

Nominal size

65 ... 500 mm

β-ratio 0.316 ... 0.775

Reynolds number

 $1.5 \times 10^5 \dots 2 \times 10^6$

Accuracy

 $\leq \pm 2$ % of full scale flow rate



Venturi nozzle, model FLC-FN-VN



The design of this instrument may change according to the nominal dimension and the process conditions.

Ordering information

Flow nozzle, model FLC-FN-PIP Nominal size / Nominal pressure rating / Sealing face / Mounting option / Pressure tapping / Material

Flow nozzle, model FLC-FN-FLN

Nominal size / Pipe schedule / Nominal pressure rating / Sealing face / Mounting option / Pressure tapping / Material

Venturi nozzle, model FLC-FN-VN

Nominal size / Pipe schedule / Nominal pressure rating / Sealing face / Material

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WIKA Alexander Wiegand SE & Co. KG Alexander-Wiegand-Straße 30 63911 Klingenberg/Germany Tel. (+49) 9372/132-0 Fax (+49) 9372/132-406 E-mail info@wika.de www.wika.de