Summary
The Foxboro CFT51 Digital Coriolis Mass Flow and Density Transmitter is an advanced generation of mass flow devices using DSP (digital signal processing) technology, which allows this transmitter to provide improved performance over other Coriolis flowmeters.

Business Value
The CFT51 breakthrough design allows mass flowmeters to operate uninterruptedly during difficult-to-measure applications, including problematic liquid/gas flow. Fully capable of performing in batch applications starting with empty flowtube conditions, the CFT51 has one of the fastest response times in the industry that ultimately reduces costly material loss.

Model CFT51 Digital Coriolis Mass Flow and Density Transmitter

FEATURES / BENEFITS
• Patented Digital Signal Processing (DSP) techniques allow:
  Continuous 2-phase measurement, partial empty tube conditions, start-from-empty batching, on-line flowtube verification and on-line pressure compensation
• User-configurable, externally powered I/O types isolated from each other include: analog current output and alarm, frequency or scaled pulse output, contact output, contact input
• Quadrature pulse output for custody transfer applications
• User-selectable HART or Modbus communication via LCD Indicator pushbuttons
• Remote communication with HART communicator or PC-based configurator
• Transmitter is backward compatible to existing CFS10 and CFS20 flowtube installations
• Enclosure meets NEMA 4X and IEC IP66/67 ratings
• Transmitter certified for use in hazardous area locations

DESCRIPTION
The Foxboro® Model CFT51 Digital Coriolis Mass Flow and Density Transmitter, developed by Invensys, is an enhancement to the CFT50 which introduced game changing technology in the area of coriolis flowmetering. When combined with a Foxboro Model CFS10 or CFS20 Mass Flowtube, it forms an I/A Series Mass Flow and Density Meter. Use of digital signal processing (DSP) techniques provides enhanced flowmeter performance and adds new features over previous transmitter versions. The CFT51 uses HART or Modbus protocol for remote communications.

The 2-phase capability of the CFT51 prevents users from having to take extraordinary steps to remove gas from the liquid streams, provides the capability to start and finish empty batching, and facilitates tanker and railcar unloading applications. The CFT51 has the fastest response time in the industry, making it suitable for fast batching as well as for small volume proving, which is prevalent in upstream O&G markets. The CFT51 introduces required online validation capability and pressure compensation for high pressure high accuracy applications and is the enabler for some unique upstream O&G solutions as well as for bunkering applications.
# SPECIFICATIONS

## Operating, Transportation and Storage Conditions

<table>
<thead>
<tr>
<th>Influence</th>
<th>Reference Operating Conditions</th>
<th>Normal Operating Condition Limits (a)</th>
<th>Transportation and Storage Limits (a)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient Temperature (a)</td>
<td>23 ± 2°C (73 ± 3°F)</td>
<td>-40 and +60°C (b) (f)</td>
<td>-40 and +85°C (-40 and +140°F) (b)</td>
</tr>
<tr>
<td>Relative Humidity</td>
<td>50 ±10%</td>
<td>5 and 100% (c)</td>
<td>5 and 100% (c)</td>
</tr>
<tr>
<td>ac Supply Voltage and Frequency</td>
<td>120/240 V ac, ± 1% 50/60 Hz, ± 1%</td>
<td>120/240 V ac, +10/-15% 50/60 Hz, ± 5%</td>
<td></td>
</tr>
<tr>
<td>dc Supply Voltage</td>
<td>24 V dc, ± 5%</td>
<td>10 and 36 V dc</td>
<td></td>
</tr>
<tr>
<td>Current Output:</td>
<td></td>
<td></td>
<td>N/A</td>
</tr>
<tr>
<td>• Supply Voltage</td>
<td>24 V dc</td>
<td>24 V dc, ± 10%</td>
<td></td>
</tr>
<tr>
<td>• Load</td>
<td>250 Ω (d)</td>
<td>250 Ω (d)</td>
<td></td>
</tr>
<tr>
<td>Pulse Output:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Supply Voltage</td>
<td>24 V dc</td>
<td>24 V dc, ± 10%</td>
<td></td>
</tr>
<tr>
<td>• Load</td>
<td>73 mA</td>
<td>80 mA</td>
<td></td>
</tr>
<tr>
<td>Contact Input:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Supply Voltage</td>
<td>24 V dc</td>
<td>24 V dc, ± 10%</td>
<td></td>
</tr>
<tr>
<td>• Load</td>
<td>12 mA</td>
<td>15 mA maximum</td>
<td></td>
</tr>
<tr>
<td>Contact Output:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Supply Voltage</td>
<td>24 V dc</td>
<td>24 V dc, ± 10%</td>
<td></td>
</tr>
<tr>
<td>• Load</td>
<td>100 mA</td>
<td>100 mA maximum</td>
<td></td>
</tr>
<tr>
<td>RS485:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>• Receive Input Range</td>
<td>± 5 V dc</td>
<td>± 5 V dc (e)</td>
<td></td>
</tr>
<tr>
<td>Vibration</td>
<td>1 m/s² (0.1 “g”)</td>
<td>5 m/s² (0.5 “g”) from 5 to 500 Hz</td>
<td>11 m/s² (1.1 “g”) from 2.5 to 5 Hz (in shipping package)</td>
</tr>
</tbody>
</table>

(a) Including condensation.
(b) Refer to the Electrical Safety Specifications section for a restriction in ambient temperature limits with certain electrical approvals and certifications.
(c) Conditions producing sustained condensate are not allowed.
(d) Minimum load required with HART Communicator or PC-based Configurator is 250 Ω. Operating below the 250 Ω requirement may cause communication problems.
(e) The Operative Limits are -7 and +12 V dc.
(f) If the temperature is between -20 and -40°C, the display may go blank, but the device is still operational.
**MODEL CODES**

**DESCRIPTION**

Digital Coriolis Mass Flow Transmitter ................................................................. CFT51

**Communication Interface** (c)

HART Communication Protocol ................................................................. -T
Modbus Communication Protocol ................................................................. -M

**Mass Flowtube Sensor**

Models CFS10 and CFS20 Mass Flowtubes ....................................................... B

**Transmitter Mounting**

Remote Mounted Transmitter ............................................................................. 1

**Supply Voltage**

120/240 V ac, 50/60 Hz, Externally Powered I/O ............................................... A
10 to 36 V dc, Externally Powered I/O .............................................................. B

**Housing Field Cable Entries**

1/2 NPT Connection (Two places) ............................................................... A
M20 Connection (Two places) ............................................................................ B

**Interconnecting Cable Material**

No Cable ........................................................................................................... N
IPVC Insulated Cable; Temperature Range from -20 to +80°C (-4 to +176°F) .... P
FEP Insulated Cable; Temperature Range from -40 to +85°C (-40 to +185°F).... F

**Interconnecting Cable Length**

No Cable ........................................................................................................... N
20 foot cable/6 meter cable ............................................................................. G
50 foot cable/15 meter cable ........................................................................... P
100 foot cable/31 meter cable .......................................................................... H
200 foot cable/61 meter cable .......................................................................... J
500 foot cable/152 meter cable ....................................................................... K
750 foot cable/229 meter cable ....................................................................... L
750 foot cable/229 meter cable ....................................................................... L
1000 foot cable/305 meter cable ................................................................. M

**Tamperproof and Custody Transfer Options**

Tamperproof Sealing for Housing and Terminal Block Covers .................... -S
Weights and Measures Custody Transfer (a) (d) ........................................... -T

**Cable Gland and Adapter Options**

M20 to 1/2 NPT Adapter ................................................................................ -A
M20 to 3/4 NPT Adapter ................................................................................ -B

**Paint Options**

Epoxy Paint (b) .............................................................................................. -E

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(a) When used with the Models CFS10 and CFS20 Style B Flowtubes, the flowtubes must also have Option -T (NTEP). Also, Option -T is only available with Electrical Safety Codes FDA, FDN, FNA, and FNN, and only available with LCD Indicator with Keypad Code B.

(b) Epoxy paint finish option applies to the enclosure body; the enclosure covers use an epoxy paint finish as standard.

(c) Factory default setting. Transmitters with display and keypad may be changed in the field.

(d) Please contact Invensys for status of this certification.
### Electrical Safety

- ATEX flameproof with intrinsically safe flowtube connections .................................................. ADA
- ATEX flameproof with energy limited flowtube connections .................................................... ADN
- ATEX non-sparking with intrinsically safe flowtube connections ........................................... ANA
- ATEX non-sparking with energy limited flowtube connections .............................................. ANN
- CSA explosion-proof with intrinsically safe flowtube connections ........................................ CDA
- CSA explosion-proof with non-incendive flowtube connections ........................................... CDN
- CSA non-incendive and energy limited with intrinsically safe flowtube connections ............. CNA
- CSA non-incendive with non-incendive flowtube connections ............................................. CNN
- FM explosion-proof with intrinsically safe flowtube connections (d) ....................................... FDA
- FM explosion-proof with non-incendive flowtube connections (d) ......................................... FDN
- FM non-incendive with intrinsically safe flowtube connections (d) ........................................ FNA
- FM non-incendive with non-incendive safe flowtube connections (d) ......................................... FNN
- IECEx flameproof with intrinsically safe flowtube connections .............................................. EDA
- IECEx flameproof with energy limited flowtube connections .................................................. EDN
- IECEx non-sparking with intrinsically safe flowtube connections ........................................ ENA
- IECEx non-sparking with energy limited flowtube connections ............................................. ENN
- NEPSI flameproof with intrinsically safe flowtube connections (d) ........................................ NDA
- NEPSI flameproof with energy limited flowtube connections (d) ........................................... NDN
- NEPSI non-sparking with intrinsically safe flowtube connections (d) ........................................ NNA
- NEPSI non-sparking with energy limited flowtube connections (d) ........................................ NNN

| No Certifications | ZZZ |

(a) When used with the Models CFS10 and CFS20 Style B Flowtubes, the flowtubes must also have Option -T (NTEP). Also, Option -T is only available with Electrical Safety Codes FDA, FDN, FNA, and FNN, and only available with LCD Indicator with Keypad Code B.

(b) Epoxy paint finish option applies to the enclosure body; the enclosure covers use an epoxy paint finish as standard.

(c) Factory default setting. Transmitters with display and keypad may be changed in the field.

(d) Please contact Invensys for status of this certification.