

Flanged thermocouple Model TC10-F, with fabricated thermowell model TW40

WIKA data sheet TE 65.06



Applications

- Machine building, plant and vessel construction
- Energy and power plant technology
- Chemical and petrochemical industry
- Food and beverage industry
- Sanitary, heating and air-conditioning technology

Special features

- Application ranges from 0 ... 1,200 °C
- Model TW40 fabricated thermowell included
- Spring-loaded measuring insert
- Explosion-protected version

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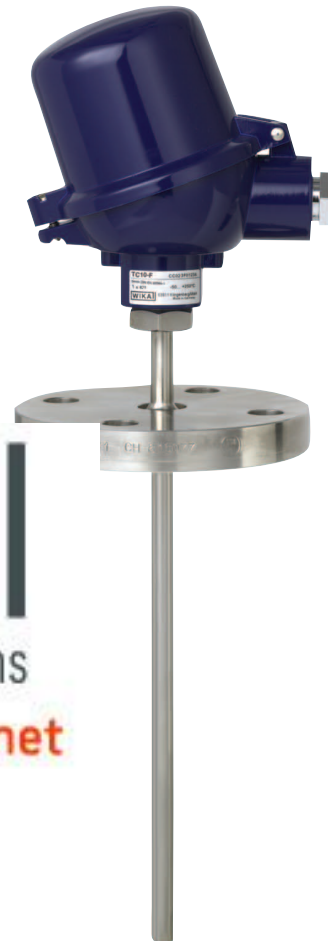
Description

Thermocouples of this series are designed for fitting into vessels and pipelines. Standard flanges to DIN EN or ASME are available.

These temperature probes are suitable for liquid and gaseous media under moderate mechanical load. The model TW40 thermowell is all welded and screwed into the connection head. Stainless steel thermowells are suitable for normal chemical conditions. Coating is recommended as an optional extra with chemically aggressive media, or solid wear-resistant coating for abrasive media.

The interchangeable measuring insert can be removed without taking out the complete probe from the plant. This enables inspection, verification of the measuring chain and, when servicing is necessary, replacement during operation and while the plant is running. The choice of standard lengths assists with short delivery times and the possibility of stocking spare parts.

Flanged thermocouple, model TC10-F with fabricated thermowell, model TW40



Insertion length, flange size, thermowell design, connection head and sensor can each be selected to suit the respective application.

Optionally we can fit analogue or digital transmitters from the WIKA range into the connection head of the TC10-F.

Sensor

Sensor types

Model	Recommended max. operating temperature
K	1,200 °C
J	800 °C
E	800 °C
T	400 °C
N	1,200 °C

Thermocouple Model	Class	DIN EN 60584 part 2	ASTM 14.03 E230
K	1 and 2		Standard, special
J	1 and 2		Standard, special
N	1 and 2		-
E	1 and 2		-
T	1 and 2		-

Tolerance value

For the tolerance value of thermocouples, a cold junction temperature of 0 °C has been taken as the basis.

For detailed specifications for thermocouples, see Technical information IN 00.23 at www.wika.com.

Listed models are available both as single or dual thermocouples. The thermocouple will be delivered with an insulated measuring point, unless explicitly specified otherwise.

The actual application range of these thermometers is limited both by the permissible maximum temperature of the thermocouple and the sheath material as well as by the permissible maximum temperature of the thermowell material.

Standard measuring insert lengths

Measuring insert \varnothing in mm	Standard measuring insert lengths in mm										
3	275	315		375		435					
6	275	315	345	375	405	435	525	555	585	655	735
8	275	315	345	375	405	435	525	555	585	655	735

The lengths specified in this table correspond to the standard lengths. Intermediate lengths or greater lengths are possible without any difficulty.

Measuring insert

The measuring insert is made of a vibration-resistant, sheathed, mineral-insulated cable (MI cable).

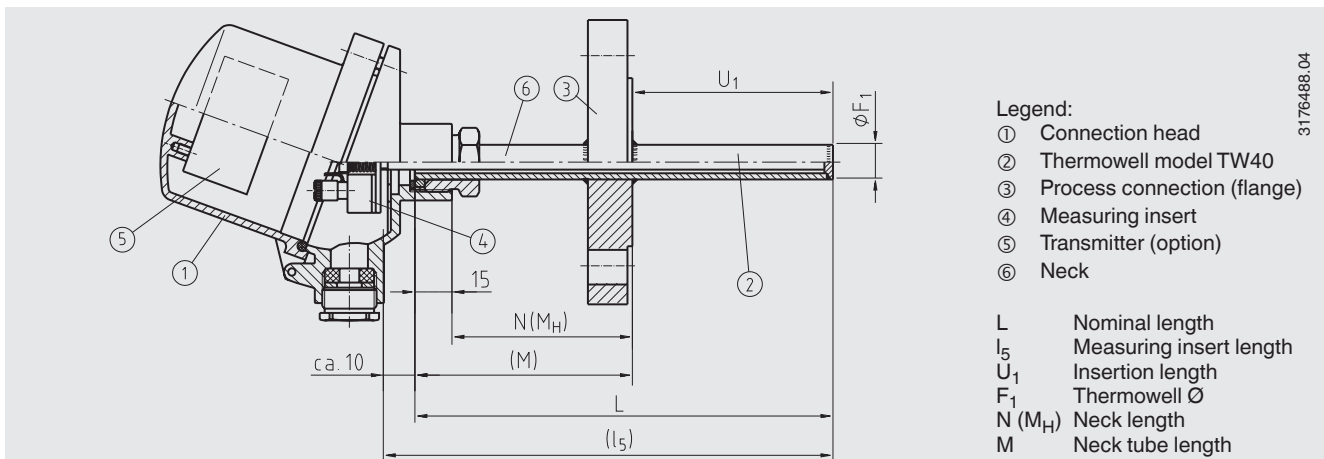
The diameter of the measuring insert should be approx. 1 mm smaller than the bore diameter of the thermowell.

Gaps of more than 0.5 mm between thermowell and the measuring insert will have a negative effect on the heat transfer, and they will result in unfavourable response behaviour from the thermometer.

When fitting the measuring insert into a thermowell, it is very important to determine the correct insertion length (= thermowell length for bottom thicknesses of ≤ 5.5 mm). In order to ensure that the measuring insert is firmly pressed down onto the bottom of the thermowell, the insert must be spring-loaded (spring travel: max 10 mm).

The standard material used for the measuring insert sheath is stainless steel. Other materials on request.

TR10-F components



Thermowell model TW40

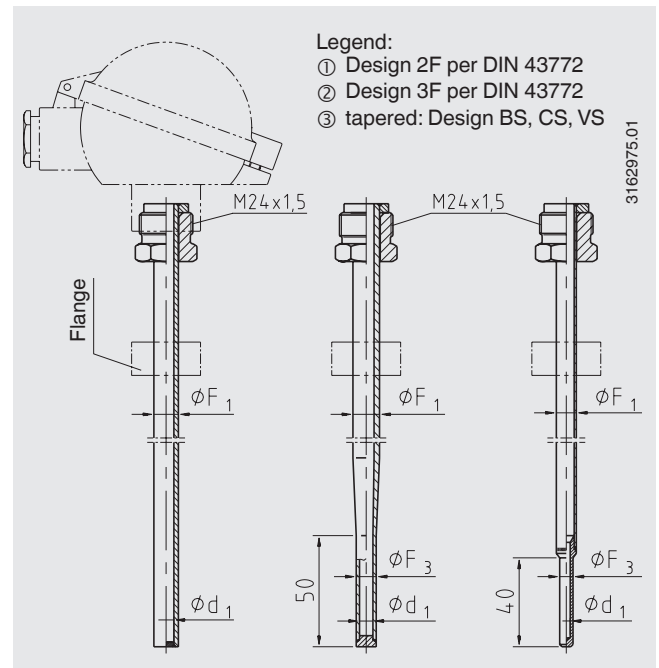
The thermowell is made of drawn tube with a welded bottom and is screwed into the connection head. The cable outlet can be aligned by rotating the connection head.

The process connection, in accordance with the customer specification, is welded onto the thermowell in the factory, which also fixes the insertion length. Insertion lengths to DIN standards are preferable.

Designs to DIN standards and also special designs (e.g. with tapered thermowell, reinforced neck tube, etc.) are available in stainless steel or special materials on request.

For further technical specifications on the thermowell please see WIKA data sheets TW 95.40 or TW 95.41.

Assembly of thermowell model TW40



Dimensions in mm

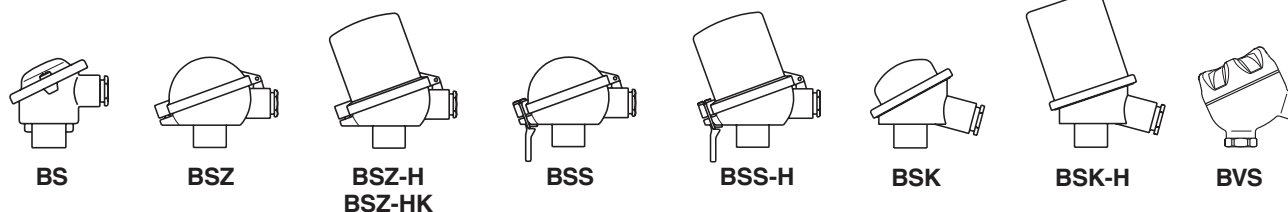
Versions per DIN 43772

Design	Insertion length U_1	Thermowell outer $\text{Ø } F_1$	Thermowell outer Ø at tip F_3	Thermowell inner Ø at tip d_1	Neck length N
Design 2F	160	9, 11, 12, 14	-	-	130
Design 2F	250	9, 11, 12, 14	-	-	130
Design 2F	400	9, 11, 12, 14	-	-	130
Design 2F	225	9, 11, 12, 14	-	-	65
Design 2F	315	9, 11, 12, 14	-	-	65
Design 2F	465	9, 11, 12, 14	-	-	65
Design 3F	225	12	$9 + 0.2$	$6 + 0.1 / - 0.05$	67
Design 3F	285	12	$9 + 0.2$	$6 + 0.1 / - 0.05$	67
Design 3F	345	12	$9 + 0.2$	$6 + 0.1 / - 0.05$	67

Versions not to standards

Design	Insertion length U_1	Thermowell outer $\text{Ø } F_1$	Thermowell outer Ø at tip F_3	Thermowell inner Ø at tip d_1	Neck length N
Design BS/CS/VS	160	9, 11, 12	6	3.5	130
Design BS/CS/VS	250	9, 11, 12	6	3.5	130
Design BS/CS/VS	400	9, 11, 12	6	3.5	130

Connection head



Model	Material	Cable outlet	Ingress protection	Cap	Surface
BS	Aluminium	M20 x 1.5 ¹⁾	IP 65	Cap with 2 screws	Blue, lacquered ²⁾
BSZ	Aluminium	M20 x 1.5 ¹⁾	IP 65	Hinged cover with cylinder head screw	Blue, lacquered ²⁾
BSZ-H	Aluminium	M20 x 1.5 ¹⁾	IP 65	Hinged cover with cylinder head screw	Blue, lacquered ²⁾
BSZ-HK	Plastic	M20 x 1.5 ¹⁾	IP 65	Hinged cover with cylinder head screw	Black
BSS	Aluminium	M20 x 1.5 ¹⁾	IP 65	Hinged cover with clip	Blue, lacquered ²⁾
BSS-H	Aluminium	M20 x 1.5 ¹⁾	IP 65	Hinged cover with clip	Blue, lacquered ²⁾
BSK	Plastic	M20 x 1.5 ¹⁾	IP 54	Screw cap	Black
BSK-H	Plastic	M20 x 1.5 ¹⁾	IP 54	Screw cap	Black
BVS	Stainless steel	M20 x 1,5 ¹⁾	IP 65	Screw cap	Precision casting, electropolished

1) Standard
2) RAL 5022

Connection head with digital indicator (option)

As an alternative to the standard connection head the thermometer can be fitted with an optional DIH10 digital indicator. The connection head used for this is similar to the model BSZ-H head. For operation, a 4 ... 20 mA transmitter is needed, which is mounted to the measuring insert. The indication range is configured identically to the measuring range of the transmitter.

Designs with ignition protection type "intrinsic safety", Ex i, are also available.



Connection head with digital indicator, model DIH10

Transmitter (option)

Depending on the connection head used, a transmitter can be mounted within the thermometer.

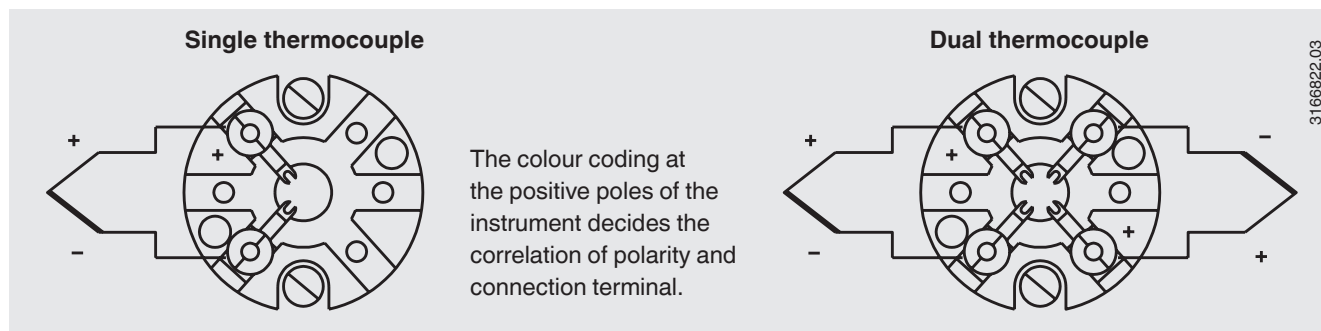
- Mounted instead of terminal block
- Mounted within the cap of the connection head
- Mounting not possible
- x Mounted in the cap of the connection head, using a mounting bracket

Connection head	Transmitter model		
	T12	T32	T53
BS	-	-	○
BSZ	○	○	○
BSZ-H / BSZ-HK	●	●	●
BSS	○	○	○
BSS-H	●	●	●
BSK	-	-	○
BSK-H	x	x	x
BVS	○	○	○

Mounting of 2 transmitters on request.

Model	Description	Explosion protection	Data sheet
T12	Digital transmitter, PC configurable	Optional	TE 12.03
T32	Digital transmitter, HART® protocol	Optional	TE 32.04
T53	Digital transmitter FOUNDATION™ Fieldbus and PROFIBUS® PA	Standard	TE 53.01

Electrical connection



For the electrical connections of built-in temperature transmitters see the corresponding data sheets or operating instructions.

Explosion protection (optional)

Thermocouples of the TC10-F series with model TW40 thermowell are available with an EC-type examination certificate for "intrinsic safety", Ex i, ignition protection. These instruments comply with the requirements of 94/9/EC (ATEX) directive for gas and dust. Versions in accordance with NAMUR NE24 are also possible.

The classification/suitability of the instrument (permissible power P_{max} as well as the permissible ambient temperature) for the respective category can be seen on the EC-type examination certificate and in the operating instructions.

Built-in transmitters have their own EC-type examination certificate. The permissible ambient temperature ranges of the built-in transmitters can be taken from the corresponding transmitter approval.

CE conformity

EMC directive ¹⁾

2004/108/EC, EN 61326 emission (group 1, class B) and interference immunity (industrial application)

ATEX directive (option)

94/9/EC, EN 60079-0, EN 60079-11, EN 60079-26, EN 61241-11

¹⁾ Only for built-in transmitter

Approvals (option)

- **IECEx**, ignition protection type "i" - intrinsic safety, ignition protection type "iD" - dust protection through intrinsic safety, international certification for the Ex area
- **NEPSI**, ignition protection type "i" - intrinsic safety, ignition protection type "iD" - dust protection through intrinsic safety, ignition protection type "n", China
- **GOST-R**, import certificate, ignition protection type "i" - intrinsic safety, ignition protection type "iD" - dust protection through intrinsic safety, Russia
- **KOSHA**, ignition protection type "i" - intrinsic safety, ignition protection type "iD" - dust protection through intrinsic safety, South Korea
- **PESO (CCOE)**, ignition protection type "i" - intrinsic safety, ignition protection type "iD" - dust protection through intrinsic safety, India

Certificates (option)

Certification type	Measuring accuracy	Material certificate
2.2 test report	x	x
3.1 inspection certificate	x	x
DKD/DAkkS calibration certificate	x	-

The different certifications can be combined with each other.

Approvals and certificates, see website

Ordering information

Model / Sensor / Explosion protection / Process connection / Measuring element / Connection method / Temperature range / Design of the sensor tip / Sensor diameter / Insertion length A / Neck length N(M_H) / Certificates / Options

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